**Tabel 1.** Variasi Parameter Proses Pengelasan

|  |  |  |  |
| --- | --- | --- | --- |
| **No. Spc** | **Kuat Arus (A)** | **Pendingin** | **Struktur Makro** |
| 1 | 80 | Air | - |
| 2 | 80 | Udara | - |
| 3 | 80 | Olie | - |
| 4 | 100 | Air | - |
| 5 | 100 | Udara | - |
| 6 | 100 | Olie | - |
| 7 | 120 | Air | - |
| 8 | 120 | Udara | - |
| 9 | 120 | Olie | - |